

ABSTRACT

5 An apparatus for casting metal strip in which  
molten metal is applied to a casting roll the surface of  
which is cleaned by a cleaning brush device comprising a  
main brush extending across the roll surface by sweeper  
brush actuator 28A and a sweeper brush extending across the  
roll and capable of tangentially engaging the peripheral  
longitudinal roll surface in advance of the main brushing  
10 device. Both brushes are mounted on mounting frames  
moveable to bring the main and sweeper brushes into contact  
with the casting roll. The sweeper brush is independently  
moveable on the frame by operation of an sweeper brush  
actuator to move the sweeper brush into engagement with the  
15 surface of the casting roll near the start and end of the  
casting run and the main brush actuator to move the main  
brush into engagement with the peripheral longitudinal  
surface of the casting roll during normal casting operation  
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